



Optional parts for Blue Torch III A extensive lineup of replacement parts for high quality welding.

■ Handle Applicable torch : BT3510・3520・5000/BTW450・500/BTA400/BTAW400・500

| Slim grip handle *1<br>U6256B01   | Safety handle *1<br>U6256B02  | Gun handle Kit *2<br>U6256K00 (for air cooling) / U6256J00 (for water cooling)     |
|---|---|--|
|  |  |  |
| Slim handle   | Trigger-malfunction preventable handle shape                                      | Gun handle shape for easier welding position                                       |

■ Trigger

| Extended trigger *3<br>U6256T00   |
|---|
|   |
| For welding in confined or narrow spaces  |




■ Heat Shield

Applicable torch : BT3510・3520・5000/BTW450・500/BTA400/BTAW400・500

| U6257E00  |  |
|---|--|
|  |  |
| Installation on standard grip   | Installation on gun grip   |

\*1. It contains a handle only. No trigger switch is attached. \*2. Trigger switch is included in the gun handle kit.  
\*3. It contains a trigger only. No switch is attached. It cannot be combined with safety handle and gun handle.

■ Optional parts for various applications to make welding easier

| Long neck torch body  | Slim long nozzle  | Flexible torch body  |
|---|---|--|
|  |  |  |
| The long torch body enables to access a confined place.                             | The thin nozzle tip enables to access a narrow place.                               | The flexible torch body enables one torch to access various places.                  |

In accordance with DAIHEN's policy of make continuing improvements, design and/or specifications are subject to change without notice and without any obligation on the part of manufacturer.

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Environmentally friendly item, such as "Vegetable oil ink", is used for this catalogue.

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# CO2 / MAG / MIG Welding Torch *BLUE TORCH III*



The cutting edge CO2/MAG/MIG welding torch that minimizes the burden on the operators

■ Relieving fatigue of operation

- Easy-to-grip torch handle
- Flexible cables with excellent usability

■ Hard-to-get-heated torch handle

■ Easy-to-use welding torch

- Easily customizable according to the work environment and application
- Greatly improved maintainability

■ Extensive lineup of models for 180A to 500A

DAIHEN Corporation



# The welding torch developed through in-depth research to make welding work *easier* for operator.

## Relieving fatigue

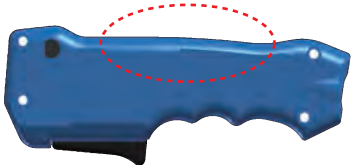
An ergonomic handle developed for better fitting to hands.

### Easy-to-grip torch handle (large-handle type)

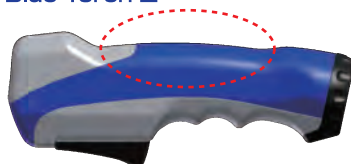
The palm-grip contact area has largely been expanded. This disperses the gripping pressure, thereby improving the gripping stability. A rounded shape that can be gripped stably with a weak force relieves fatigue of operators. That enables easier and stable welding even for a long time.



Conventional torch



Blue Torch III



Comparison of contact area  
The white part is the palm-grip contact area.



Increase contact area by approx. **170%** by rounding corners

Larger the white area, easier the gripping.

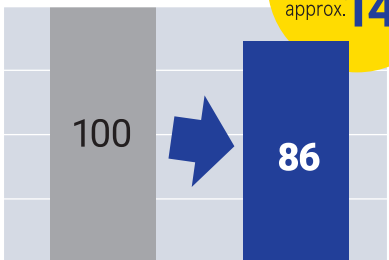
More flexible torch cable than that of conventional Blue Torch

### Flexible torch cable (large-handle type)

The rigidity of torch cable has been lessened to reduce the burden on the welding operators. This makes it effortless to take a welding position, thereby making the welding work easier at the all welding positions.

Comparison of operator-sensed torch mass

\* Comparison with a conventional cable whose operator-sensed mass is defined as 100.



Operator-sensed torch mass is reduced by approx. **14%**



More flexible

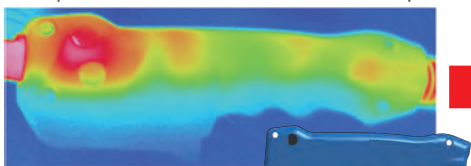
## Hard to get heated

Handle structure characterized by less torch temperature rise.

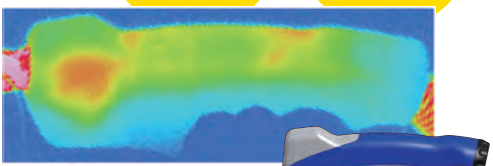
### Heat toughness torch handle

The handle structure features less heat transmission from inside the handle. The handle is hard to get heated even during long-time welding, thus it is easier to weld.

Comparison of handle surface temperatures



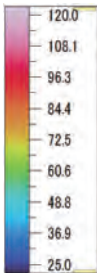
Conventional torch



Blue Torch III

Temp. rise reduced by **20% max.**

High temp. area reduced by **70% max.**



## Easy to use

Handle can easily be disassembled and rearranged.

### Customizable torch according to work environments and applications

Safety handle

The torch switch is hardly turned on unintentionally even if the torch is dropped by mistake.



Long trigger

Easy to pull trigger regardless of welding position or style holding a torch



Interchangeable Handle



Gun handle

Making easier positional welding



Slim handle

Good fit even for small hands operators



Easy to disassemble (large-handle type)

\* The handle of small-handle type is not interchangeable.

Trouble-free replacement work

### Excellent maintainability

Effortless triggers changing

- The torch switch can easily be detached or attached with the split handle structure.
- The trigger switch consists of assembled parts and thus easier to exchange.
- Parts of small-handle type and large-handle type are in common.

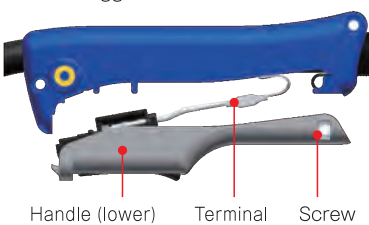


Large-handle type triggers can easily be disassembled.

Trigger exchange time reduced by approx. **85%** (large-handle type)

Small-handle type

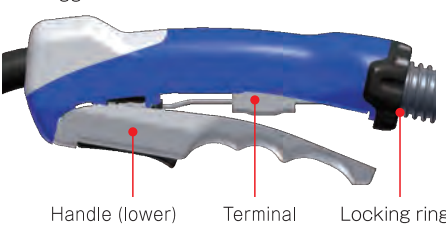
Remove the screw (in lower handle) and then the trigger terminal.



Handle (lower) Terminal Screw

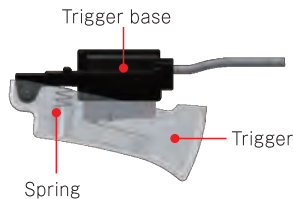
Large-handle type

Remove the locking ring and then the trigger terminal.



Handle (lower) Terminal Locking ring

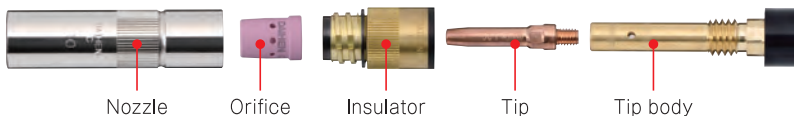
Trigger switch is made of assembly.



Reliable compatibility

### Consumable parts compatible with Blue Torch II

Consumable parts such as nozzles, orifices, and tips are compatible with Blue Torch II, those of Blue Torch II can also be utilized for Blue Torch III.



Nozzle Orifice Insulator Tip Tip body



The connector follows that for Blue Torch II and can easily be connected to an existing wire feeder.

Access here for video of hand exchange.




Access here for video of trigger exchange.

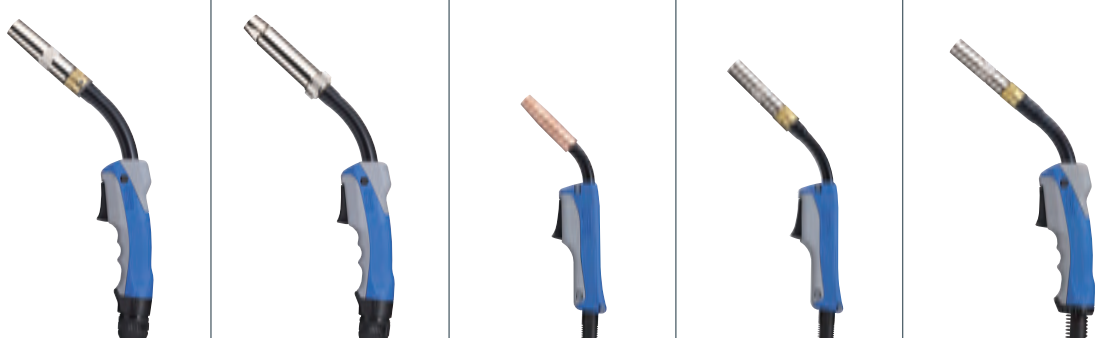


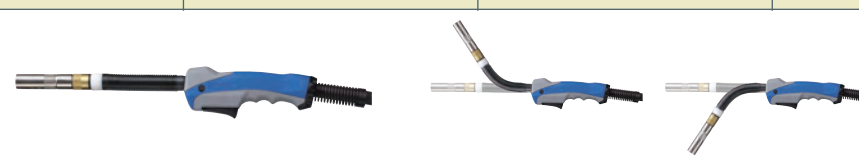
Easily Connectable


Extensive lineup

for various applications: selectable from 21 types such as 180A to 500A air/water-cooled, and standard/flexible torch body.

| For CO <sub>2</sub> /MAG   | Small handle type                   |                                     |                                     | Large handle type                   |                                     |                                     |
|--|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|-------------------------------------|
| Rated current  | 180A(CO <sub>2</sub> )<br>130A(MAG) | 200A(CO <sub>2</sub> )<br>160A(MAG) | 350A(CO <sub>2</sub> )<br>200A(MAG) | 350A(CO <sub>2</sub> )<br>300A(MAG) | 350A(CO <sub>2</sub> )<br>350A(MAG) | 500A(CO <sub>2</sub> )<br>450A(MAG) |
| Model  | BT1800<br>-30                       | BT2000<br>-30(40)                   | BT3500<br>-30(45·60)                | BT3510<br>-30(45·60)                | BT3520<br>-30(45·60)                | BT5000<br>-30(45·60)                |
|  |                                     |                                     |                                     |                                     |                                     |                                     |
| Duty cycle   | 40%(CO <sub>2</sub> )<br>30%(MAG)   | 50%(CO <sub>2</sub> )<br>30%(MAG)   | 30%(CO <sub>2</sub> )<br>30%(MAG)   | 60%(CO <sub>2</sub> )<br>30%(MAG)   | 80%(CO <sub>2</sub> )<br>30%(MAG)   | 60%(CO <sub>2</sub> )<br>30%(MAG)   |
| Wire diameter  | (0.6) 0.8 mm                        | (0.8) 0.9 (1.0) (1.2) mm            | (0.9) (1.0) 1.2 mm                  | (0.9) (1.0) 1.2 (1.4) mm            | 1.2 (1.4) (1.6) mm                  | (1.2) 1.4 (1.6) mm                  |
| Cable length   | 3 m                                 | 3, 4 m                              | 3, 4.5, 6 m                         | 3, 4.5, 6 m                         | 3, 4.5, 6 m                         | 3, 4.5, 6 m                         |
| Cooling system   | Air cooling                         | Air cooling                         | Air cooling                         | Air cooling                         | Air cooling                         | Air cooling                         |

| For CO <sub>2</sub> /MAG   | For Water cooling                                   |   | For Low spatter welding             |                                     |                                     |
|--|---|---|-------------------------------------|-------------------------------------|-------------------------------------|
| Rated current  | 450A(CO <sub>2</sub> )<br>450A(MAG)<br>350A(パルスMAG) | 500A(CO <sub>2</sub> )<br>450A(MAG)<br>400A(パルスMAG) | 200A(CO <sub>2</sub> )<br>160A(MAG) | 350A(CO <sub>2</sub> )<br>200A(MAG) | 350A(CO <sub>2</sub> )<br>300A(MAG) |
| Model  | BTW450<br>-30(50)                                   | BTW500<br>-30(50)                                   | BT2000V<br>-30(40)                  | BT3500V<br>-30(45·60)               | BT3510V<br>-30(45·60)               |
|  |   |   |                                     |                                     |                                     |
| Duty cycle   | 100%  | 100%  | 50%(CO <sub>2</sub> )<br>30%(MAG)   | 30%(CO <sub>2</sub> )<br>30%(MAG)   | 60%(CO <sub>2</sub> )<br>30%(MAG)   |
| Wire diameter  | 1.2 (1.4) (1.6) mm                                  | (1.2) (1.4) 1.6 mm                                  | (0.8) 0.9 (1.0) (1.2) mm            | (0.9) (1.0) 1.2 mm                  | (0.9) (1.0) 1.2 (1.4) mm            |
| Cable length   | 3, 5 m  | 3, 5 m  | 3, 4 m                              | 3, 4.5, 6 m                         | 3, 4.5, 6 m                         |
| Cooling system   | Water cooling                                       | Water cooling                                       | Air cooling                         | Air cooling                         | Air cooling                         |

| For CO <sub>2</sub> /MAG  | Flexible type                    |                                  |                                  |                                  |
|---|----------------------------------|----------------------------------|----------------------------------|----------------------------------|
| Rated current   | 200A(CO <sub>2</sub> ) 160A(MAG) | 350A(CO <sub>2</sub> ) 200A(MAG) | 350A(CO <sub>2</sub> ) 300A(MAG) | 350A(CO <sub>2</sub> ) 350A(MAG) |
| Model   | BT2000F-30(40)                   | BT3500F-30(45·60)                | BT3510F-30(45·60)                | BT3520F-30(45·60)                |
|  |                                  |                                  |                                  |                                  |
| Duty cycle  | 50%(CO <sub>2</sub> ) / 30%(MAG) | 30%(CO <sub>2</sub> ) / 30%(MAG) | 60%(CO <sub>2</sub> ) / 30%(MAG) | 80%(CO <sub>2</sub> ) / 30%(MAG) |
| Wire diameter   | (0.8) 0.9 (1.0) (1.2) mm         | (0.9) (1.0) 1.2 mm               | (0.9) (1.0) 1.2 (1.4) mm         | 1.2 (1.4) (1.6) mm               |
| Cable length  | 3, 4 m                           | 3, 4.5, 6 m                      | 3, 4.5, 6 m                      | 3, 4.5, 6 m                      |
| Cooling system  | Air cooling                      | Air cooling                      | Air cooling                      | Air cooling                      |

| For MIG  | Small handle type |                            | Large handle type          |                                |               |               |
|--|-------------------|----------------------------|----------------------------|--------------------------------|---------------|---------------|
| Rated current  | 180A              | 200A                       | 300A                       | 300A                           | 400A          | 500A          |
| Model  | BTA180-20         | BTA200-30                  | BTA300-30                  | BTS300-30                      | BTAW400-30    | BTAW500-30    |
|  |                   |                            |                            |                                |               |               |
| Duty cycle   | 20%(MIG)          | 60%(MIG)<br>30%(Pulse MIG) | 50%(MIG)<br>30%(Pulse MIG) | 50%(MIG/MAG)<br>30%(Pulse MIG) | 100%          | 80%           |
| Wire diameter  | 0.8 mm            | (1.0) 1.2 mm               | (1.0) 1.2 (1.6) mm         | (0.9) (1.0) 1.2 mm             | 1.2 (1.6) mm  | (1.2) 1.6 mm  |
| Cable length   | 2 m               | 3 m                        | 3 m                        | 3 m                            | 3 m           | 3 m           |
| Cooling system   | Air cooling       | Air cooling                | Air cooling                | Air cooling                    | Water cooling | Water cooling |

\* If you use a wire diameter given in parentheses, an optional product is required.  
\* With the torches for a rated current of 350A or more, 0.9-mm dia. wire cannot be used for a cable length of 4.5m, and 0.9- and 1.0-mm dia. wires for a cable length of 6m.  
\* The low spatter welding torches are for the power sources of Welbee M350L, P500L (low-spatter model), and DL350.  
\* The wire feeder to be combined with BTAW400 and 500 is CMAW-7403 (central connection)  
\* The wire feeder to be combined with BTW450 and 500 is CMW-7403.

New water-cooled MIG welding torch (BTAW500) can achieve high-quality aluminum welding.

■ High shielding performance


The path for shielding gas at the torch tip is optimized. Air entrapment has been reduced by 80% max by regulating the shielding gas flow (\* in comparison with conventional torch).

■ Reduction of blowholes

Dew point performance has been improved by 30% by using a hose that does not easily transmit moisture into the gas path of the torch.

■ Improved cleaning workability by adapting the split nozzle structure

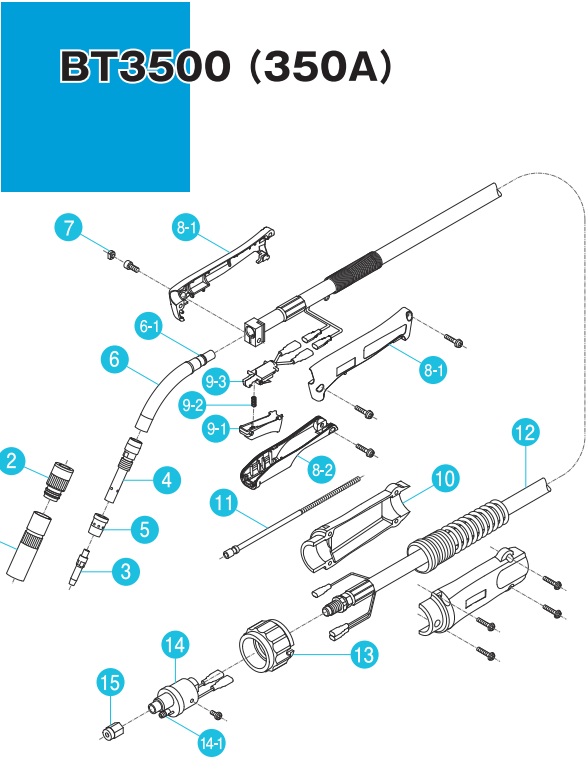
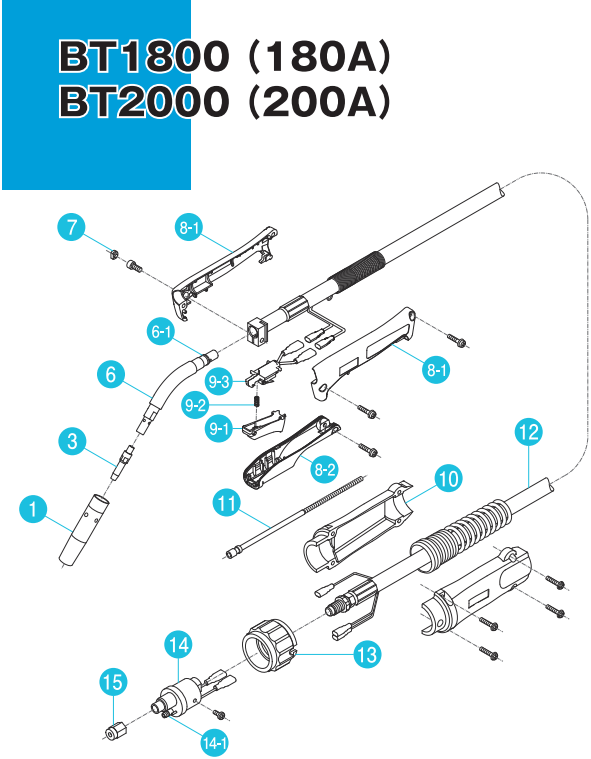
Water-cooled nozzle



Tip nozzle

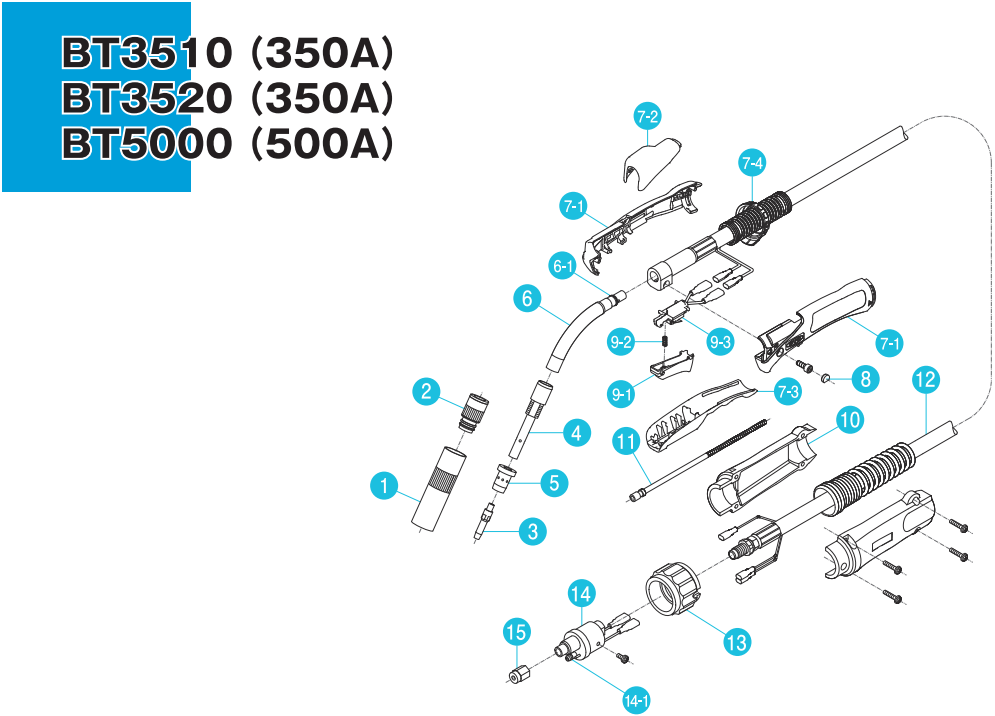
No cooling water leaks during cleaning work and thus no moisture enters the shielding gas, there by reducing the occurrence of blowhole.





\* [ ] : Optional parts

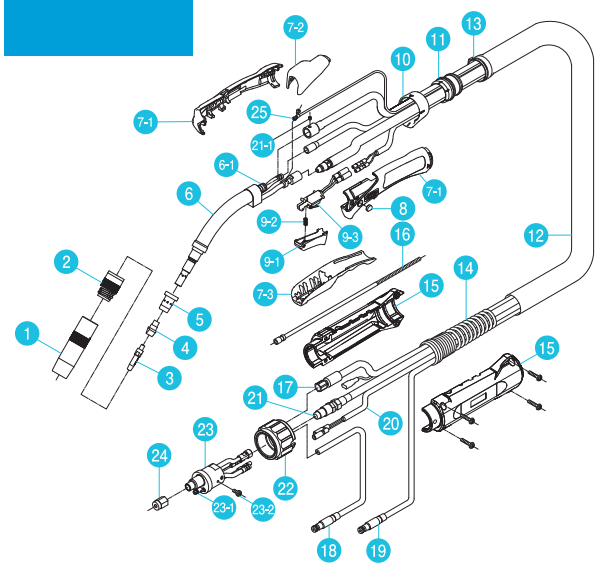
| No.  | Part description                          | BT1800   | BT2000     |            | BT3500   |          |          |
|------|---|----------|------------|------------|----------|----------|----------|
|      |   | 30       | 30         | 40         | 30       | 45       | 60       |
| 1    | Nozzle                                    | U4186L00 | U5342N00   |            | U4167G01 |          |          |
| 2    | Insulator                                 | —        |            | U4167L00   |          |          |          |
| 3    | Tip                                       | K980C23  | K980C24    |            | K980C26  |          |          |
| 4    | Tip body                                  | —        |            | U4170G03   |          |          |          |
| 5    | Orifice                                   | —        |            | U4167G02   |          |          |          |
| 6    | Torch body                                | U5020C00 |            |            | U6193B00 |          |          |
| 6-1  | O-Ring (S9-4D)                            | 3574-001 |            |            |          |          |          |
| 7    | Cap                                       | U5341G01 |            |            |          |          |          |
| 8    | Handle KIT (8-1 8-2, with screw, M4×16:3) | U6257C00 |            |            |          |          |          |
| 8-1  | Handle (L/R)                              | U6257D00 |            |            |          |          |          |
| 8-2  | Handle (Lower)                            | U6190H03 |            |            |          |          |          |
| 9    | Trigger ASSY (9-1 9-2 9-3)                | U6190T00 |            |            |          |          |          |
| 9-1  | Trigger                                   | U6190T01 |            |            |          |          |          |
| 9-2  | Trigger spring                            | U6190T02 |            |            |          |          |          |
| 9-3  | Switch ASSY                               | U6190Q00 |            |            |          |          |          |
| 10   | Cable support (with screw, M4×16:4)       | U6190S00 |            |            |          |          |          |
| 11   | Liner (3.0m) (0.6~0.9mm)                  | U4353G01 | {U4353G01} | —          | —        | —        | —        |
|      | Liner (3.0m) (0.9~1.2mm)                  | —        | U4186G01   | —          | U4170H02 | —        | —        |
|      | Liner (4.0m) (0.8~0.9mm)                  | —        | —          | {U4187H01} | —        | —        | —        |
|      | Liner (4.0m) (0.9~1.2mm)                  | —        | —          | U6192L00   | —        | —        | —        |
|      | Liner (4.5m) (1.0~1.2mm)                  | —        | —          | —          | —        | U6194L00 | —        |
|      | Liner (6.0m) (1.2mm)                      | —        | —          | —          | —        | —        | U6195L00 |
| 12   | Power cable (3.0m) (with screw, M5×12)    | U6190D00 | U6191D00   | —          | U6193D00 | —        | —        |
|      | Power cable (4.0m) (with screw, M5×12)    | —        | —          | U6192D00   | —        | —        | —        |
|      | Power cable (4.5m) (with screw, M5×12)    | —        | —          | —          | —        | U6194D00 | —        |
|      | Power cable (6.0m) (with screw, M5×12)    | —        | —          | —          | —        | —        | U6195D00 |
| 13   | Adaptor nut                               | U4167F03 |            |            |          |          |          |
| 14   | Adaptor (with screw, M4×8)                | U4167E00 |            |            |          |          |          |
| 14-1 | O-Ring                                    | 3570-125 |            |            |          |          |          |
| 15   | Liner nut                                 | U4167G06 |            |            |          |          |          |



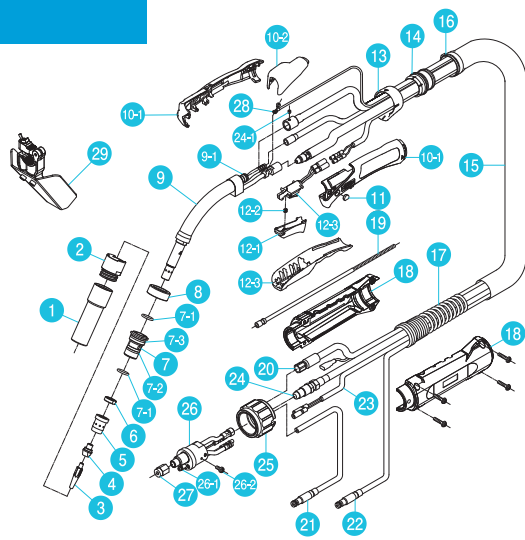
\* [ ] : Optional parts

| No.  | Part description                       | BT3510     |            |            | BT3520   |          |          | BT5000   |          |          |
|------|--|------------|------------|------------|----------|----------|----------|----------|----------|----------|
|      |  | 30         | 45         | 60         | 30       | 45       | 60       | 30       | 45       | 60       |
| 1    | Nozzle                                 | U4167G01   |            |            | U4167H16 |          |          | U4173G01 |          |          |
| 2    | Insulator                              | U4167L00   |            |            |          |          |          | U4173L00 |          |          |
| 3    | Tip                                    | K980C26    |            |            | K980C73  |          |          | K980C74  |          |          |
| 4    | Tip body                               | U4167G03   |            |            |          |          |          | U4173G21 |          |          |
| 5    | Orifice                                | U4167G02   |            |            |          |          |          | U4173G02 |          |          |
| 6    | Torch body                             | U6196B00   |            |            | U6199B00 |          |          | U6202B00 |          |          |
| 6-1  | O-Ring (S9-4D)                         |            |            |            | 3574-001 |          |          |          |          |          |
| 7    | Handle KIT (7-1 7-2 7-3 7-4)           |            |            |            | U6256C00 |          |          |          |          |          |
| 7-1  | Handle (L/R)                           |            |            |            | U6256D00 |          |          |          |          |          |
| 7-2  | Handle (Upper)                         |            |            |            | U6196H03 |          |          |          |          |          |
| 7-3  | Handle (Lower)                         |            |            |            | U6196H04 |          |          |          |          |          |
| 7-4  | Lock ring                              |            |            |            | U6196H05 |          |          |          |          |          |
| 8    | Cap                                    |            |            |            | U5341G01 |          |          |          |          |          |
| 9    | Trigger ASSY (9-1 9-2 9-3)             |            |            |            | U6190T00 |          |          |          |          |          |
| 9-1  | Trigger                                |            |            |            | U6190T01 |          |          |          |          |          |
| 9-2  | Trigger spring                         |            |            |            | U6190T02 |          |          |          |          |          |
| 9-3  | Switch ASSY                            |            |            |            | U6190Q00 |          |          |          |          |          |
| 10   | Cable support (with screw, M4×16:4)    |            |            |            | U6190S00 |          |          |          |          |          |
| 11   | Liner (3.0m) (0.9~1.2mm)               | U4170H02   | —          | —          | —        | —        | —        | —        | —        | —        |
|      | Liner (3.0m) (1.2~1.6mm)               | [U6199L00] | —          | —          | U6199L00 | —        | —        | U6199L00 | —        | —        |
|      | Liner (4.5m) (1.0~1.2mm)               | —          | U6194L00   | —          | —        | —        | —        | —        | —        | —        |
|      | Liner (4.5m) (1.2~1.6mm)               | —          | [U6200L00] | —          | —        | U6200L00 | —        | —        | U6200L00 | —        |
|      | Liner (6.0m) (1.2mm)                   | —          | —          | U6195L00   | —        | —        | —        | —        | —        | —        |
|      | Liner (6.0m) (1.2~1.6mm)               | —          | —          | [U6201L00] | —        | —        | U6201L00 | —        | —        | U6201L00 |
| 12   | Power cable (3.0m) (with screw, M5×14) | U6196D00   | —          | —          | U6199D00 | —        | —        | U6202D00 | —        | —        |
|      | Power cable (4.5m) (with screw, M5×14) | —          | U6197D00   | —          | —        | U6200D00 | —        | —        | U6203D00 | —        |
|      | Power cable (6.0m) (with screw, M5×14) | —          | —          | U6198D00   | —        | —        | U6201D00 | —        | —        | U6204D00 |
|      |  |            |            |            |          |          |          |          |          |          |
| 13   | Adaptor nut                            |            |            |            | U4167F03 |          |          |          |          |          |
| 14   | Adaptor (with screw, M4×8)             |            |            |            | U4167E00 |          |          |          |          |          |
| 14-1 | O-Ring                                 |            |            |            | 3570-125 |          |          |          |          |          |
| 15   | Liner nut                              |            |            |            | U4167G06 |          |          |          |          |          |

BTW450 (450A)



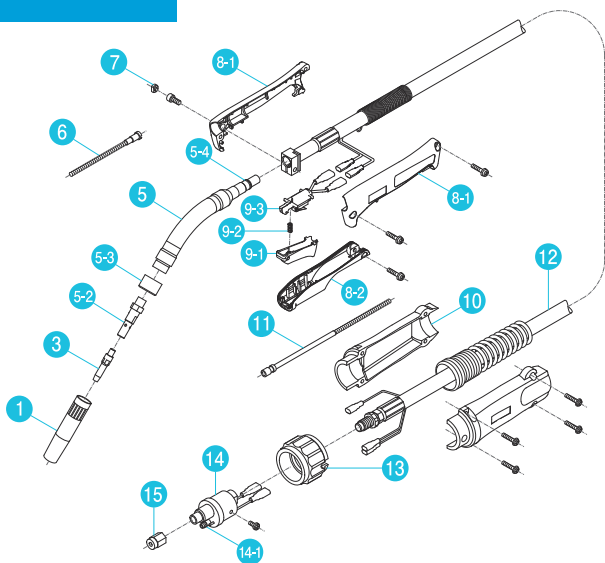
BTW500 (500A)



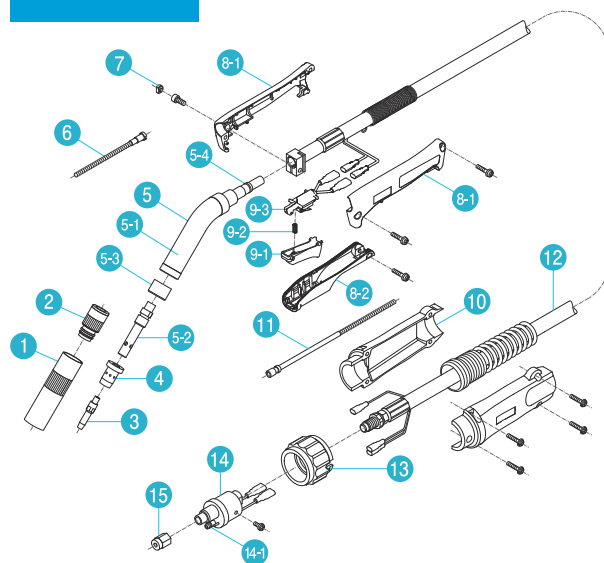
| No.  | Part description                    | BTW450-30 | BTW450-50 |
|------|-------------------------------------|-----------|-----------|
| 1    | Nozzle (I.D.1.7mm)                  | U5377G01  |           |
| 2    | Insulator                           | U5626X00  |           |
| 3    | Tip (1.2mm)                         | K980C32   |           |
| 4    | Tip nut                             | U5626M01  |           |
| 5    | Orifice                             | U4173G02  |           |
| 6    | Torch body                          | U6205B00  |           |
| 6-1  | O-Ring (S9-4D)                      | 3574-001  |           |
| 7    | Handle KIT (7-1 7-2 7-3)            | U6256V00  |           |
| 7-1  | Handle (L/R)                        | U6256D00  |           |
| 7-2  | Handle (Upper)                      | U6196H03  |           |
| 7-3  | Handle (Lower)                      | U6196H04  |           |
| 8    | Cap                                 | U5341G01  |           |
| 9    | Trigger ASSY (9-1 9-2 9-3)          | U6205T00  |           |
| 9-1  | Trigger                             | U6190T01  |           |
| 9-2  | Trigger spring                      | U6190T02  |           |
| 9-3  | Switch ASSY                         | U6205Q00  |           |
| 10   | Lock ring                           | U6205H05  |           |
| 11   | End joint                           | U5626R01  |           |
| 12   | Hose sheath                         | U6205R00  | U6207R00  |
| 13   | Binder (SKB-3MC black)              | 4739-606  |           |
| 14   | Spring                              | U5626M04  |           |
| 15   | Cable support (with screw, M4×18:4) | U6211S00  |           |
| 16   | Liner (1.2~1.6mm)                   | U6199L00  | U6207L00  |
| 17   | Power cable                         | U6211D00  | U6212D00  |
| 18   | Water out hose                      | U6211E00  |           |
| 19   | Water in hose                       | U6211F00  | U6212F00  |
| 20   | Switch cord                         | U6205G00  | U6207G00  |
| 21   | Conduit                             | U6205J00  | U6207J00  |
| 21-1 | Socket screw (M4×4)                 | 100-1715  |           |
| 22   | Adaptor nut                         | U6211X00  |           |
| 23   | Adaptor                             | U6211V00  |           |
| 23-1 | O-Ring                              | 3570-125  |           |
| 23-2 | Small screw (M4×8)                  | 3361-677  |           |
| 24   | Liner nut                           | U4167G06  |           |
| 25   | Control cable                       | U6205P00  | U6207P00  |

| No.  | Part description                    | BTW500-30 | BTW500-50 |
|------|-------------------------------------|-----------|-----------|
| 1    | Nozzle (I.D.1.9mm)                  | U6213X00  |           |
| 2    | Front body                          | U6213M01  |           |
| 3    | Tip (1.6mm)                         | K980C14   |           |
| 4    | Tip nut                             | U6213M02  |           |
| 5    | Orifice                             | U5685M02  |           |
| 6    | Nut                                 | U6369M04  |           |
| 7    | Insulator                           | U6369N00  |           |
| 7-1  | O-Ring (P14-4D)                     | 3574-005  |           |
| 7-2  | O-Ring (P16-4D)                     | 3574-006  |           |
| 7-3  | O-Ring (P20-4D)                     | 6500-318  |           |
| 8    | Cap nut                             | U6369M03  |           |
| 9    | Torch body                          | U6213B00  |           |
| 9-1  | O-Ring (S9-4D)                      | 3574-001  |           |
| 10   | Handle KIT (10-1 10-2 10-3)         | U6256V00  |           |
| 10-1 | Handle (L/R)                        | U6256D00  |           |
| 10-2 | Handle (Upper)                      | U6196H03  |           |
| 10-3 | Handle (Lower)                      | U6196H04  |           |
| 11   | Cap                                 | U5341G01  |           |
| 12   | Trigger ASSY (12-1 12-2 12-3)       | U6205T00  |           |
| 12-1 | Trigger                             | U6190T01  |           |
| 12-2 | Trigger spring                      | U6190T02  |           |
| 12-3 | Switch ASSY                         | U6205Q00  |           |
| 13   | Lock ring                           | U6205H05  |           |
| 14   | End joint                           | U5626R01  |           |
| 15   | Hose sheath                         | U2180D06  | U6214M01  |
| 16   | Binder (SKB-3MC black)              | 4739-189  |           |
| 17   | Spring                              | U5626M04  |           |
| 18   | Cable support (with screw, M4×18:4) | U6211S00  |           |
| 19   | Liner (1.2~1.6mm)                   | U6199L00  | U6207L00  |
| 20   | Power cable                         | U6211D00  | U6212D00  |
| 21   | Water out hose                      | U6211E00  |           |
| 22   | Water in hose                       | U6211F00  | U6212F00  |
| 23   | Switch cord                         | U6205G00  | U6207G00  |
| 24   | Conduit                             | U6205J00  | U6207J00  |
| 24-1 | Socket screw (M4×4)                 | 100-1715  |           |
| 25   | Adaptor nut                         | U6211X00  |           |
| 26   | Adaptor                             | U6211V00  |           |
| 26-1 | O-Ring                              | 3570-125  |           |
| 26-2 | Small screw (M4×8)                  | 3361-677  |           |
| 27   | Liner nut                           | U4167G06  |           |
| 28   | Control cable                       | U6205P00  | U6207P00  |
| 29   | Heat shield (Standard)              | U6257E00  |           |

BT2000F (200A)



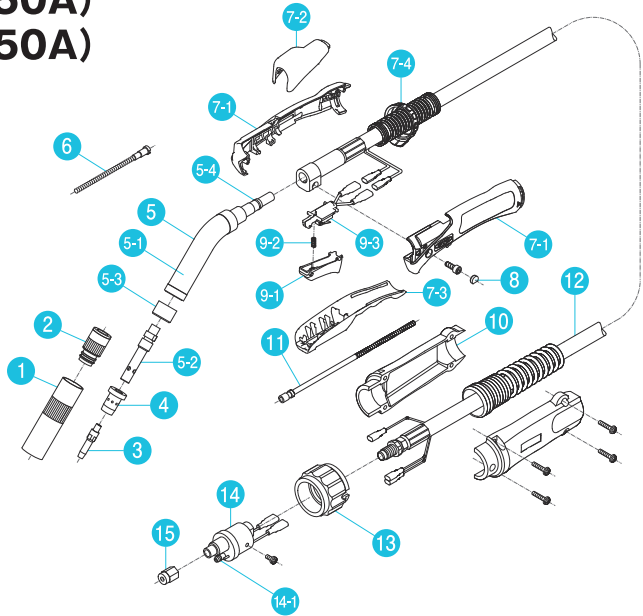
BT3500F (350A)



\*[ ] : Optional parts

| No.  | Part description                          | BT2000F    |            | BT3500F  |          |          |
|------|---|------------|------------|----------|----------|----------|
|      |   | 30         | 40         | 30       | 45       | 60       |
| 1    | Nozzle                                    | U5342N00   |            | U4167G01 |          |          |
| 2    | Insulator                                 | —          |            | U4167L00 |          |          |
| 3    | Tip                                       | K980C24    |            | K980C26  |          |          |
| 4    | Orifice                                   | —          |            | U4167G02 |          |          |
| 5    | Flexible torch body                       | U5339S00   |            | U5339K00 |          |          |
| 5-1  | Torch body guard                          | —          |            | U5339L07 |          |          |
| 5-2  | Tip body                                  | K5043C01   |            | K4945C01 |          |          |
| 5-3  | Flexible cap                              | —          |            | K4945C02 |          |          |
| 5-4  | O-Ring (S9-4D)                            | —          |            | 3574-001 |          |          |
| 6    | Inner liner (0.8~1.2mm)                   | —          |            | U5003L82 |          |          |
| 7    | Cap                                       | —          |            | U5341G01 |          |          |
| 8    | Handle KIT (8-1 8-2, with screw, M4×16:3) | —          |            | U6257C00 |          |          |
| 8-1  | Handle (L/R)                              | —          |            | U6257D00 |          |          |
| 8-2  | Handle (Lower)                            | —          |            | U6190H03 |          |          |
| 9    | Trigger ASSY (9-1 9-2 9-3)                | —          |            | U6190T00 |          |          |
| 9-1  | Trigger                                   | —          |            | U6190T01 |          |          |
| 9-2  | Trigger spring                            | —          |            | U6190T02 |          |          |
| 9-3  | Switch ASSY                               | —          |            | U6190Q00 |          |          |
| 10   | Cable support (with screw, M4×16:4)       | —          |            | U6190S00 |          |          |
| 11   | Liner (3.0m) (0.6~0.9mm)                  | [U4353G01] | —          | —        | —        | —        |
|      | Liner (3.0m) (0.9~1.2mm)                  | U4186G01   | —          | U4170H02 | —        | —        |
|      | Liner (4.0m) (0.8~0.9mm)                  | —          | [U4187H01] | —        | —        | —        |
|      | Liner (4.0m) (0.9~1.2mm)                  | —          | U6192L00   | —        | —        | —        |
|      | Liner (4.5m) (1.0~1.2mm)                  | —          | —          | —        | U6194L00 | —        |
|      | Liner (6.0m) (1.2mm)                      | —          | —          | —        | —        | U6195L00 |
| 12   | Power cable (3.0m) (with screw, M5×12)    | U6191D00   | —          | U6193D00 | —        | —        |
|      | Power cable (4.0m) (with screw, M5×12)    | —          | U6192D00   | —        | —        | —        |
|      | Power cable (4.5m) (with screw, M5×12)    | —          | —          | —        | U6194D00 | —        |
|      | Power cable (6.0m) (with screw, M5×12)    | —          | —          | —        | —        | U6195D00 |
|      | Adaptor nut                               | U4167F03   |            |          |          |          |
| 14   | Adaptor (with screw, M4×8)                | U4167E00   |            |          |          |          |
| 14-1 | O-Ring                                    | 3570-125   |            |          |          |          |
| 15   | Liner nut                                 | U4167G06   |            |          |          |          |

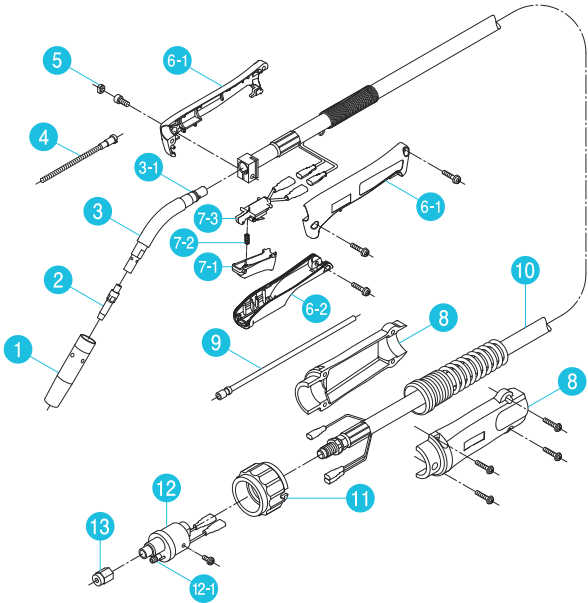
BT3510F (350A)  
BT3520F (350A)



\* [ ] : Optional parts

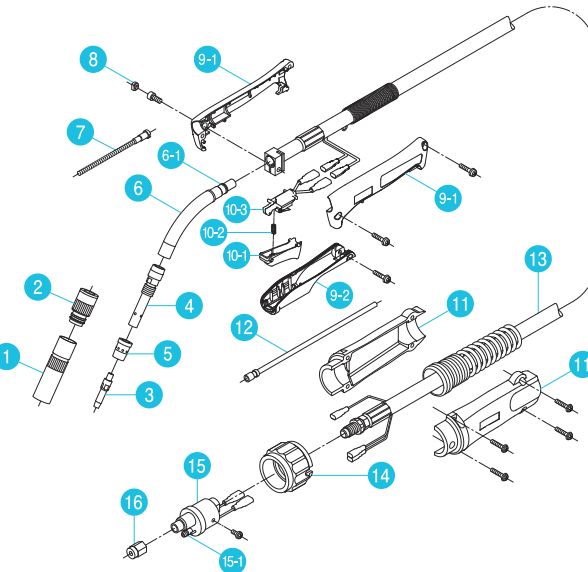
| No.  | Part description                       | BT3510F    |            |            | BT3520F  |          |          |
|------|--|------------|------------|------------|----------|----------|----------|
|      |  | 30         | 45         | 60         | 30       | 45       | 60       |
| 1    | Nozzle                                 | U4167G01   |            |            | U4167H16 |          |          |
| 2    | Insulator                              | U4167L00   |            |            |          |          |          |
| 3    | Tip                                    | K980C26    |            |            | K980C73  |          |          |
| 4    | Orifice                                | U4167G02   |            |            |          |          |          |
| 5    | Flexible torch body                    | U5339L00   |            |            |          |          |          |
| 5-1  | Torch body guard                       | K5461B04   |            |            |          |          |          |
| 5-2  | Tip body                               | K4945C01   |            |            |          |          |          |
| 5-3  | Flexible cap                           | K4945C02   |            |            |          |          |          |
| 5-4  | O-Ring (S9-4D)                         | 3574-001   |            |            |          |          |          |
| 6    | Inner liner (0.8~1.2mm)                | U5003L82   |            |            | —        |          |          |
|      | Inner liner (1.2~1.6mm)                | [U5003L26] |            |            | U5003L26 |          |          |
| 7    | Handle KIT (7-1 7-2 7-3 7-4)           | U6256C00   |            |            |          |          |          |
| 7-1  | Handle (L/R)                           | U6256D00   |            |            |          |          |          |
| 7-2  | Handle (Upper)                         | U6196H03   |            |            |          |          |          |
| 7-3  | Handle (Lower)                         | U6196H04   |            |            |          |          |          |
| 7-4  | Lock ring                              | U6196H05   |            |            |          |          |          |
| 8    | Cap                                    | U5341G01   |            |            |          |          |          |
| 9    | Trigger ASSY (9-1 9-2 9-3)             | U6190T00   |            |            |          |          |          |
| 9-1  | Trigger                                | U6190T01   |            |            |          |          |          |
| 9-2  | Trigger spring                         | U6190T02   |            |            |          |          |          |
| 9-3  | Switch ASSY                            | U6190Q00   |            |            |          |          |          |
| 10   | Cable support (with screw, M4×16:4)    | U6190S00   |            |            |          |          |          |
| 11   | Liner (3.0m) (0.9~1.2mm)               | U4170H02   | —          | —          | —        | —        | —        |
|      | Liner (3.0m) (1.2~1.6mm)               | [U6199L00] | —          | —          | U6199L00 | —        | —        |
|      | Liner (4.5m) (1.0~1.2mm)               | —          | U6194L00   | —          | —        | —        | —        |
|      | Liner (4.5m) (1.2~1.6mm)               | —          | [U6200L00] | —          | —        | U6200L00 | —        |
|      | Liner (6.0m) (1.2mm)                   | —          | —          | U6195L00   | —        | —        | —        |
|      | Liner (6.0m) (1.2~1.6mm)               | —          | —          | [U6201L00] | —        | —        | U6201L00 |
| 12   | Power cable (3.0m) (with screw, M5×14) | U6196D00   | —          | —          | U6199D00 | —        | —        |
|      | Power cable (4.5m) (with screw, M5×14) | —          | U6197D00   | —          | —        | U6200D00 | —        |
|      | Power cable (6.0m) (with screw, M5×14) | —          | —          | U6198D00   | —        | —        | U6201D00 |
| 13   | Adaptor nut                            | U4167F03   |            |            |          |          |          |
| 14   | Adaptor (with screw, M4×8)             | U4167E00   |            |            |          |          |          |
| 14-1 | O-Ring                                 | 3570-125   |            |            |          |          |          |
| 15   | Liner nut                              | U4167G06   |            |            |          |          |          |

BTA180 (180A)



| No.  | Part description                          | BTA180-20 |
|------|---|-----------|
| 1    | Nozzle (I.D.13mm)                         | U4356H00  |
| 2    | Tip (0.8mm)                               | K980C23   |
| 3    | Torch body                                | U5020C00  |
| 3-1  | O-Ring (S9-4D)                            | 3574-001  |
| 4    | Inner liner                               | U5631G01  |
| 5    | Cap                                       | U5341G01  |
| 6    | Handle KIT (6-1 6-2, with screw, M4×16:3) | U6257C00  |
| 6-1  | Handle (L/R)                              | U6257D00  |
| 6-2  | Handle (Lower)                            | U6190H03  |
| 7    | Trigger ASSY (7-1 7-2 7-3)                | U6190T00  |
| 7-1  | Trigger                                   | U6190T01  |
| 7-2  | Trigger spring                            | U6190T02  |
| 7-3  | Switch ASSY                               | U6190Q00  |
| 8    | Cable support (with screw, M4×16:4)       | U6190S00  |
| 9    | Liner (0.8mm)                             | U4356G01  |
| 10   | Power cable (with screw, M5×12)           | U6312D00  |
| 11   | Adaptor nut                               | U4167F03  |
| 12   | Adaptor (with screw, M4×8)                | U4167E00  |
| 12-1 | O-Ring                                    | 3570-125  |
| 13   | Liner nut                                 | U4167G06  |

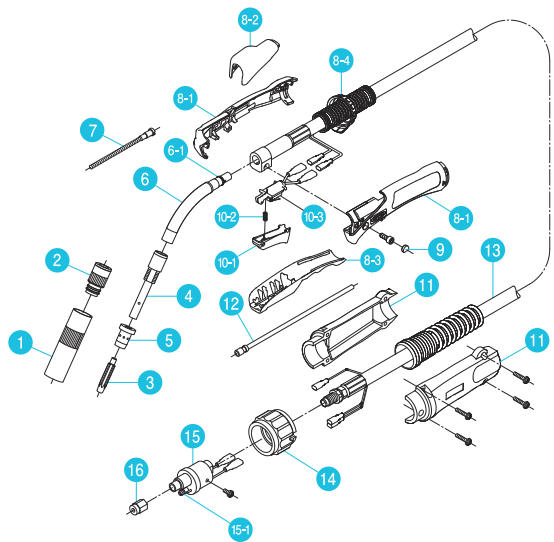
BTA200 (200A)



| No.  | Part description                          | BTA200-30 |
|------|---|-----------|
| 1    | Nozzle (I.D.13mm)                         | U4544F01  |
| 2    | Insulator                                 | U4167L00  |
| 3    | Tip (1.2mm)                               | K980C40   |
| 4    | Tip body                                  | U5632G01  |
| 5    | Orifice                                   | U4167G02  |
| 6    | Torch body                                | U6313B00  |
| 6-1  | O-Ring (S9-4D)                            | 3574-001  |
| 7    | Inner liner                               | U5632G02  |
| 8    | Cap                                       | U5341G01  |
| 9    | Handle KIT (9-1 9-2, with screw, M4×16:3) | U6257C00  |
| 9-1  | Handle (L/R)                              | U6257D00  |
| 9-2  | Handle (Lower)                            | U6190H03  |
| 10   | Trigger ASSY (10-1 10-2 10-3)             | U6190T00  |
| 10-1 | Trigger                                   | U6190T01  |
| 10-2 | Trigger spring                            | U6190T02  |
| 10-3 | Switch ASSY                               | U6190Q00  |
| 11   | Cable support (with screw, M4×16:4)       | U6190S00  |
| 12   | Liner (1.0~1.2mm)                         | U4432G02  |
| 13   | Power cable (with screw, M5×12)           | U6193D00  |
| 14   | Adaptor nut                               | U4167F03  |
| 15   | Adaptor (with screw, M4×8)                | U4167E00  |
| 15-1 | O-Ring                                    | 3570-125  |
| 16   | Liner nut                                 | U4167G06  |



BTA300 (300A)  
BTS300 (300A)

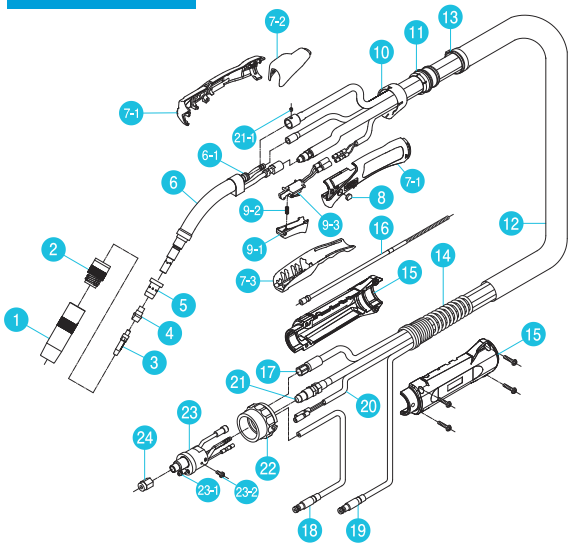


\*[ ] : Optional parts

| No.  | Part description                    | BTA300-30  |
|------|-------------------------------------|------------|
| 1    | Nozzle (I.D.16mm)                   | U4432G01   |
| 2    | Insulator                           | U5377L00   |
| 3    | Tip (1.2mm)                         | K980C37    |
| 4    | Tip body                            | U4400G01   |
| 5    | Orifice                             | U4173G02   |
| 6    | Torch body                          | U6314B00   |
| 6-1  | O-Ring (S9-4D)                      | 3574-001   |
| 7    | Inner liner                         | U4432G03   |
| 8    | Handle KIT (8-1 8-2 8-3 8-4)        | U6256C00   |
| 8-1  | Handle (L/R)                        | U6256D00   |
| 8-2  | Handle (Upper)                      | U6196H03   |
| 8-3  | Handle (Lower)                      | U6196H04   |
| 8-4  | Lock ring                           | U6196H05   |
| 9    | Cap                                 | U5341G01   |
| 10   | Trigger ASSY (10-1 10-2 10-3)       | U6190T00   |
| 10-1 | Trigger                             | U6190T01   |
| 10-2 | Trigger spring                      | U6190T02   |
| 10-3 | Switch ASSY                         | U6190Q00   |
| 11   | Cable support (with screw, M4×16:4) | U6190S00   |
| 12   | Liner (1.0~1.2mm)                   | U4432G02   |
|      | Liner (1.6mm)                       | [U4432G04] |
| 13   | Power cable (with screw, M5×14)     | U6314D00   |
| 14   | Adaptor nut                         | U4167F03   |
| 15   | Adaptor (with screw, M4×8)          | U4167E00   |
| 15-1 | O-Ring                              | 3570-125   |
| 16   | Liner nut                           | U4167G06   |

| No.  | Part description                    | BTS300-30 |
|------|-------------------------------------|-----------|
| 1    | Nozzle (I.D.16mm)                   | U2774E04  |
| 2    | Insulator                           | U4173L00  |
| 3    | Tip (1.2mm)                         | U4167H12  |
| 4    | Tip body                            | U4400G01  |
| 5    | Orifice                             | U4173G02  |
| 6    | Torch body                          | U6199B00  |
| 6-1  | O-Ring (S9-4D)                      | 3574-001  |
| 8    | Handle KIT (8-1 8-2 8-3 8-4)        | U6256C00  |
| 8-1  | Handle (L/R)                        | U6256D00  |
| 8-2  | Handle (Upper)                      | U6196H03  |
| 8-3  | Handle (Lower)                      | U6196H04  |
| 8-4  | Lock ring                           | U6196H05  |
| 9    | Cap                                 | U5341G01  |
| 10   | Trigger ASSY (10-1 10-2 10-3)       | U6190T00  |
| 10-1 | Trigger                             | U6190T01  |
| 10-2 | Trigger spring                      | U6190T02  |
| 10-3 | Switch ASSY                         | U6190Q00  |
| 11   | Cable support (with screw, M4×16:4) | U6190S00  |
| 12   | Liner (0.9~1.2mm)                   | U4170H02  |
| 13   | Power cable (with screw, M5×14)     | U6196D00  |
| 14   | Adaptor nut                         | U4167F03  |
| 15   | Adaptor (with screw, M4×8)          | U4167E00  |
| 15-1 | O-Ring                              | 3570-125  |
| 16   | Liner nut                           | U4167G06  |

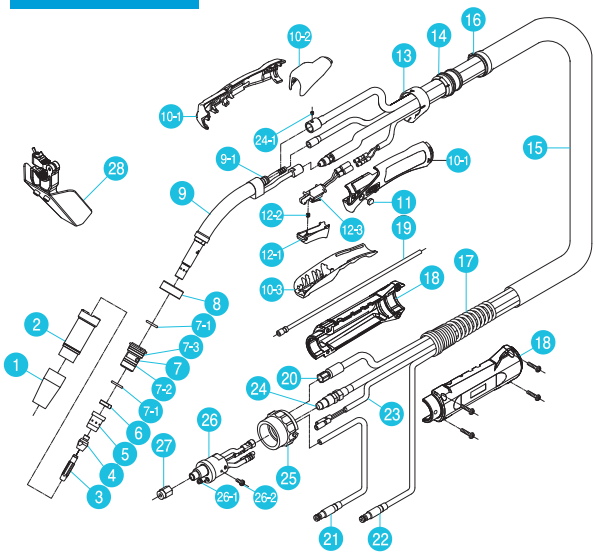
BTAW400 (400A)



\*[ ] : Optional parts

| No.  | Part description                    | BTAW400-30 |
|------|-------------------------------------|------------|
| 1    | Nozzle (I.D. 17mm)                  | U5377G01   |
| 2    | Insulator                           | U5626X00   |
| 3    | Tip (1.2mm) (M6)                    | K980B20    |
| 4    | Tip Nut (M6)                        | U5626M01   |
| 5    | Orifice                             | U4173G02   |
| 6    | Torch body                          | U6315B00   |
| 6-1  | O-Ring (S9-4D)                      | 3574-001   |
| 7    | Handle KIT (7-1 7-2 7-3)            | U6256V00   |
| 7-1  | Handle (L/R)                        | U6256D00   |
| 7-2  | Handle (Upper)                      | U6196H03   |
| 7-3  | Handle (Lower)                      | U6196H04   |
| 8    | Cap                                 | U5341G01   |
| 9    | Trigger ASSY (9-1 9-2 9-3)          | U6205T00   |
| 9-1  | Trigger                             | U6190T01   |
| 9-2  | Trigger spring                      | U6190T02   |
| 9-3  | Switch ASSY                         | U6205Q00   |
| 10   | Lock ring                           | U6205H05   |
| 11   | End Joint                           | U5626R01   |
| 12   | Hose sheath                         | U6205R00   |
| 13   | Binder                              | 4739-606   |
| 14   | Spring                              | U5626M04   |
| 15   | Cable support (with screw, M4×18:4) | U6205S00   |
| 16   | MIG Liner (1.0~1.2mm)               | U6315L00   |
|      | MIG Liner (1.6mm)                   | [U6315Q00] |
| 17   | Power cable                         | U5626D00   |
| 18   | Water out hose                      | U5626F00   |
| 19   | Water in hose                       | U5626G00   |
| 20   | Switch cord                         | U6205G00   |
| 21   | Conduit                             | U6205J00   |
| 21-1 | Socket screw (M4×4)                 | 100-1715   |
| 22   | Adaptor nut                         | U4167F03   |
| 23   | Adaptor                             | U6315V00   |
| 23-1 | O-Ring                              | 3570-125   |
| 23-2 | Small screw (M4×8)                  | 3361-677   |
| 24   | Liner nut                           | U4167G06   |

BTAW500 (500A)



| No.  | Part description                    | BTAW500-30 |
|------|-------------------------------------|------------|
| 1    | Nozzle (I.D.17mm)                   | U6369M02   |
| 2    | Nozzle ASSY                         | U6369X00   |
| 3    | Tip (1.6mm) (M8)                    | K980D43    |
| 4    | Tip nut (M8)                        | U6369M01   |
| 5    | Orifice                             | U5685M02   |
| 6    | Nut                                 | U6369M04   |
| 7    | Insulator                           | U6369N00   |
| 7-1  | O-Ring (P14-4D)                     | 3574-005   |
| 7-2  | O-Ring (P16-4D)                     | 3574-006   |
| 7-3  | O-Ring (P20-4D)                     | 6500-318   |
| 8    | Cap nut                             | U6369M03   |
| 9    | Torch body                          | U6369B00   |
| 9-1  | O-Ring (S9-4D)                      | 3574-001   |
| 10   | Handle KIT (10-1 10-2 10-3)         | U6256V00   |
| 10-1 | Handle (L/R)                        | U6256D00   |
| 10-2 | Handle (Upper)                      | U6196H03   |
| 10-3 | Handle (Lower)                      | U6196H04   |
| 11   | Cap                                 | U5341G01   |
| 12   | Trigger ASSY (12-1 12-2 12-3)       | U6205T00   |
| 12-1 | Trigger                             | U6190T01   |
| 12-2 | Trigger spring                      | U6190T02   |
| 12-3 | Switch ASSY                         | U6205Q00   |
| 13   | Lock ring                           | U6205H05   |
| 14   | End joint                           | U5626R01   |
| 15   | Hose sheath                         | U2180D06   |
| 16   | Binder (SKB-3MC black)              | 4739-189   |
| 17   | Spring                              | U5626M04   |
| 18   | Cable support (with screw, M4×18:4) | U6211S00   |
| 19   | MIG liner (1.2~1.6mm)               | U6315Q00   |
| 20   | Power cable                         | U6211D00   |
| 21   | Water out hose                      | U6211E00   |
| 22   | Water in hose                       | U6211F00   |
| 23   | Switch cord                         | U6205G00   |
| 24   | Conduit                             | U6347J00   |
| 24-1 | Socket Screw (M4×4)                 | 100-1715   |
| 25   | Adaptor nut                         | U6211X00   |
| 26   | Adaptor                             | U6211V00   |
| 26-1 | O-Ring                              | 3570-125   |
| 26-2 | Small screw (M4×8)                  | 3361-677   |
| 27   | Liner nut                           | U4167G06   |
| 28   | Heat shield                         | U6257E00   |

CO<sub>2</sub>/MAG/MIG welding

DIGITAL RAKURAKU TORCH

BLUE TORCH III

Consistent aluminum welding can be achieved.

Excellent wire feed performance enables welding with soft aluminum wire of 0.8mm diameter. The high shielding performance enables to create a beautiful bead appearance without weld defect such as blowhole.

The need for carrying the wire feeder can significantly be reduced.

The work envelope from a wire feeder can be expanded up to four times (12m) as compared to a 3m long conventional aluminum torch; this reduces the frequency of carrying the wire feeder and greatly improves work efficiency.



Work efficiency can be improved by operation at hand.

The remote control panel mounted on the torch handle enables to operate at hand for changing the welding parameters and inching the wire. This saves the trouble of returning to the wire feeder or welding power source, thereby improving work efficiency.

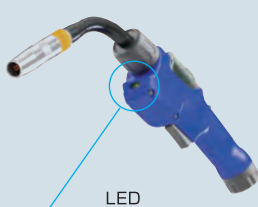
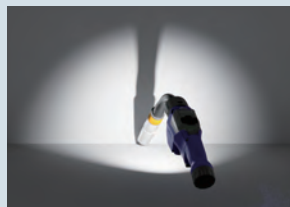
Display panel  
Operating button

Work efficiency is greatly improved with a torch cable length of **12m** max.



Equipped with LED illumination function.

You can access to a welding starting point easily even in a dark work area with this LED mounted torch, that can illuminate brightly in a wide area.



LED

Standard specifications

|                             |                    | For Mild steel                               |                               | For Aluminum                  |                                |
|-----------------------------|--------------------|--|-------------------------------|-------------------------------|--------------------------------|
| Handle shape                |                    | Standard handle                              | Gan grip handle               | Standard handle               | Gan grip handle                |
| Model                       |                    | BTP30D-12<br>(06, 08, 10) *1                 | BTPG30D-12<br>(06, 08, 10) *1 | BTPA30D-12<br>(06, 08, 10) *1 | BTPAG30D-12<br>(06, 08, 10) *1 |
| Rated current<br>Duty cycle | CO2／MAG            | 300A   | 35%                           | —                             |                                |
|                             | Pulse MAG          | 250A   | 35%                           | —                             |                                |
|                             | MIG                | —  |                               | 280A                          | 35%                            |
|                             | Pulse MIG          | —  |                               | 250A                          | 35%                            |
| Cable length                |                    | 12, (6, 8,10) m *1                           |                               |                               |                                |
| *2 *3<br>Wire diameter      | Mild steel         | (0.8), (0.9), (1.0), 1.2, (1.4), (1.6) mm    |                               | —                             |                                |
|                             | Mild steel cored   | (1.2), (1.4), (1.6) mm                       |                               | —                             |                                |
|                             | Hard/Soft aluminum | —  |                               | (0.8), (1.0), 1.2, (1.6) mm   |                                |
| Cooling system              |                    | Air cooling                                  |                               |                               |                                |
| Welding power source *4     |                    | WB-M400, WB-M500, WB-P400, WB-P500L, WB-W400 |                               | WB-P400, WB-P500L, WB-W400    |                                |
| Wire feeder                 |                    | CM-7403                                      |                               | CMA-7403                      |                                |

\*. The use of Pull Torch requires separately Pull Torch KIT (for wire feeder and welding power source), and control cable.  
\*1. 6, 8, and 10m cables are build-to-order products.  
\*2. Stainless steel wires are not applicable.  
\*3. The standard tip installed is 1.2mm diameter. If you use a wire diameter given in parentheses, an optional product is required.  
\*4. The low-spatter mode cannot be used with WB-P500L.

CO<sub>2</sub> welding

Wind resistance/semi-wind resistance torch system

BLUE TORCH

Your welding power source can immediately be changed to the wind resistant or semi-wind resistant.

This system is effective for all outdoor welding

This system is effective for all outdoor welding work such as pier reinforcement work, bridge construction, steel frame construction, and civil construction.

CO<sub>2</sub> welding can be applied.

- High efficiency welding shortens construction time.
- High quality welding improves reliability.

Windbreak measures can be lightened.

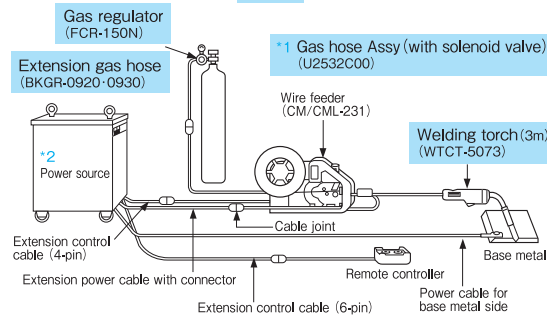
- It saves welding preparation work significantly.



Wind resistance torch system (Wind speed 10m / sec or less)

Connection diagram

This color indicates standard components.

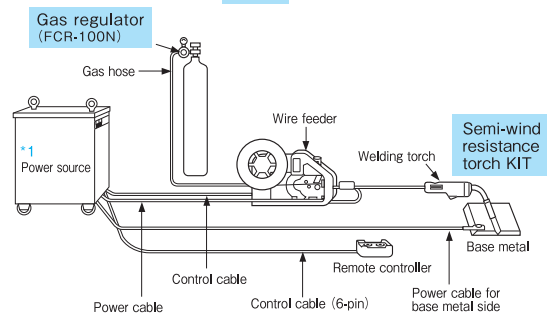


\*1. Detach the gas solenoid valve and gas hose from the standard wire feeder, and then install the gas hose assembly.  
\*2. For the welding power source, refer to welding power source table.

Semi-wind resistance torch system (Wind speed 5m / sec or less)

Connection diagram

This color indicates standard components.



\*1. For the welding power source, refer to welding power source table.

Configuration (wind resistance)

| Product name                        | Model (Parts No.) |
|-------------------------------------|-------------------|
| Gas hose Assy (with solenoid valve) | U2532C00          |
| Welding torch                       | WTCT-5073         |
| Gas regulator (150ℓ/Min.)           | FCR-150N          |
| Wire feeder                         | CM-231, CML-231   |

Standard specifications (wind resistance)

| Model           | WTCT-5073                   |
|-----------------|-----------------------------|
| Maximum current | 500A (CO <sub>2</sub> )     |
| Duty cycle      | 70% (CO <sub>2</sub> )      |
| Wire diameter   | (1.0), 1.2, (1.4), 1.6 mm φ |
| Cooling system  | Air cooling                 |
| Cable length    | 3m                          |
| Mass            | 5.5kg (including cable)     |

Extension gas hose (for wind resistance)

| Product name             | Model     |
|--------------------------|-----------|
| Extension gas hose (20m) | BKGR-0920 |
| Extension gas hose (30m) | BKGR-0930 |

\* In the case of wind resistant specification, the standard extension gas hose cannot be used due to the gas flow rate. Please use a dedicated hose.

Configuration (semi-wind resistance)

|                                | Product name                         | Model (Parts No.) |
|--------------------------------|--------------------------------------|-------------------|
| Semi-wind resistance torch KIT | Blue torch ZB type (for 40mm tip) *1 | K1897U00          |
|                                | Blue torch II・III (for 45mm tip) *2  | K8071M00          |
| Gas regulator (100ℓ/Min.)      |                                      | FCR-100N          |

\*1. The welding torches of WT3510-S(M/L) ZB and WT5000-S(M) ZB can be installed.  
\*2. The welding torches of WT3510, WT3520, WT5000, BT3510, BT3520, and BT5000 can be installed.

Semi-wind resistance torch KIT



Nozzle   Orifice   Nozzle body   Tip body

Parts details

| Product name                      | Parts No. |          |             |          |
|-----------------------------------|-----------|----------|-------------|----------|
|                                   | Nozzle    | Orifice  | Nozzle body | Tip body |
| Blue torch ZB type (for 40mm tip) | U2557J01  |          |             | U2638H01 |
| Blue torch II-III (for 45mm tip)  | K8071M02  | U2526D03 | U845R00     | K8071M01 |

Welding power source table

| Model                         | Wind resistance | Semi-wind resistance |
|-------------------------------|-----------------|----------------------|
| XD200・600                     | *1 ○            | ○                    |
| XD350 II・500 II               | *1 ○            | ○                    |
| XD500G・600G                   | ○               | ○                    |
| Welbee Inverter M400・M500 (G) | ×               | ○                    |
| DM350・500                     | ×               | ○                    |
| CPV600                        | ○               | ○                    |

\*1. The wind resistant specifications of DYNA AUTO XD200, 350II, 500II, and 600 are used with CM/CML-231, and thus an optional remote controller is needed. Please contact our sales office for details.

| Optional remote controller | XD200    | XD350 II | XD500 II | XD600    |
|----------------------------|----------|----------|----------|----------|
|                            | K5321E00 | K5321B00 | K5321H00 | K5321L00 |

Caution

The power supply for the heater of the wind resistant/semi-wind resistant CO<sub>2</sub> gas flow regulator cannot be taken from the standard built-in outlet of the welding power source (FCR-100N/6A, FCR-150N/8A).



# CO2/MAG welding torch for automatic machine

Four types of torch heads are available according to the work shape.

1 Curved  
Clump position fixed.

2 Curved  
Clump position variable

3 Straight  
Clump position fixed

4 Straight  
Clump position variable

By using selectively the clamp position fixed type that has excellent positioning repeatability and the clamp position variable type that can be fixed at any position, work efficiency can be improved.

## High-precision FA chip is equipped as standard.

- Wire-targeting deviation can be suppressed.
- The optimized shape of the tip end provides excellent gas shielding properties and suppresses spatter adhesion.

Consumable parts such as insulators, nozzles and orifices are shared with semi-automatic torches.

The efficiency of parts inventory management can be improved.

### ● Standard specifications

|                | 350A type                        |         |         |         | 500A type                      |         |         |         |
|----------------|----------------------------------|---------|---------|---------|--------------------------------|---------|---------|---------|
| Model          | WT350PD                          | WT350RD | WT350PA | WT350RA | WT500PD                        | WT500RD | WT500PA | WT500RA |
| Rated current  | 350A (CO2/MAG)                   |         |         |         | 500A (CO2) / 450A (MAG)        |         |         |         |
| Wire diameter  | (0.9), (1.0), 1.2, (1.4) mm*1    |         |         |         | (1.2), 1.4, (1.6) mm           |         |         |         |
| Duty cycle     | 60% (CO2) / 35% (MAG)            |         |         |         | 60% (CO2) / 30% (MAG)          |         |         |         |
| Cable length   | 10cm increments from 1m to 6m.*2 |         |         |         | 10cm increments from 1m to 6m. |         |         |         |
| Cooling system | Air cooling                      |         |         |         | Air cooling                    |         |         |         |

\*1. If you use a wire diameter given in parentheses, an optional product is required.  
\*2. 0.9mm diameter wires cannot be used for cable lengths of 3.1m to 4.5m, and 0.9 and 1.0mm dia. wires for cable lengths of 4.6m to 6m.

### ● Torch type

WT 350 P D - 15 D

BlueTorch II Series

Torch body  
P: Straight type  
R: Carved type

Rated current  
350 : 350A  
500 : 500A

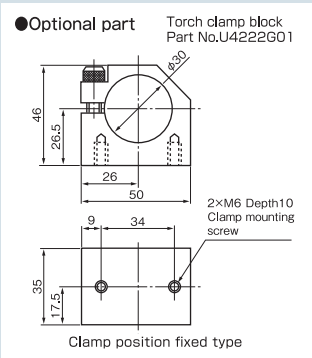
Clamp position  
D: Fixed type  
A: Variable type

Cable length\*2  
15 : 1.5m  
20 : 2.0m  
25 : 2.5m  
30 : 3.0m

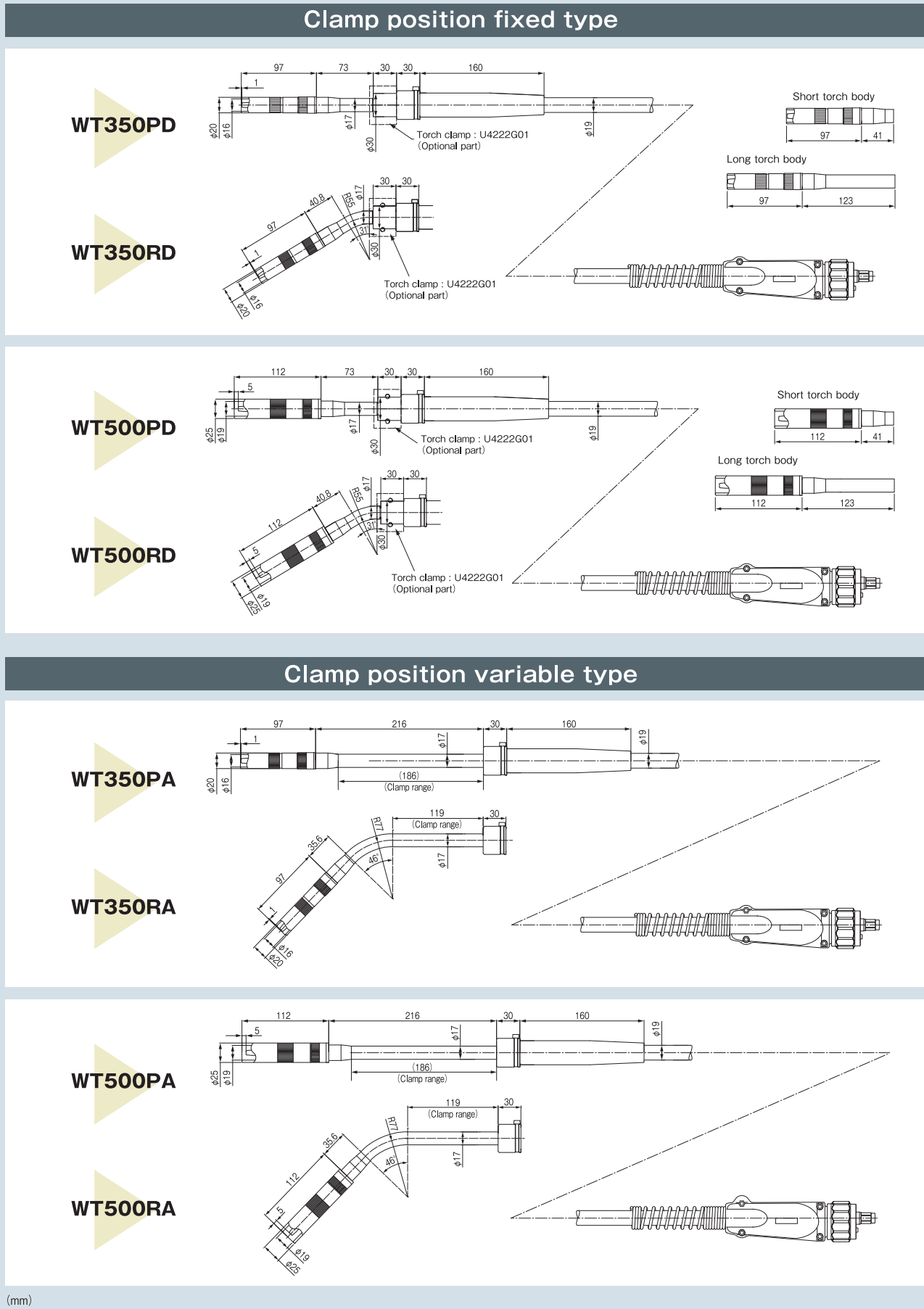
Direct plugs  
D : Blue Torch  
DB : Black Torch \*1  
P : Panasonic  
E : Euro(Binzel)  
M : Miller  
MS : Miller(Separate Gas Hose)  
H : Hobart(Tweco)  
L : Lincoln  
FS : DAIDEN FS Series  
DM : DAIDEN MOVE Series  
HT : Hitachi

| Power cable adopter | Outlet guide                       | Guide adopter |
|---------------------|------------------------------------|---------------|
| U2853G00            | U69B34(0.9-1.2)<br>U69B35(1.2-1.6) | U785C13       |

\*1. Power cable adapter, guide adapter and outlet guide are not included. Use the parts you are currently using with your torch. If you need a new part, please order one from the table above as needed.  
\*2. It is available in 10cm increments from 1m to 6m (build-to-order products).



### ●Dimensional outline drawing



● Torch type

BT

Blue Torch III Series

Cooling system  
None : Air cooling  
W : Water cooling

3510

Series No.

Welding method  
None : Mild steel  
A : Aluminum  
S : Stainless steel

Rated current  
180 : 180A  
200 : 200A  
350 : 350A (Duty cycle30%)  
351 : 350A (Duty cycle80%)  
352 : 350A (Duty cycle80%)  
400 : 400A  
450 : 450A  
500 : 500A

Specification  
F : Flexible  
V : Voltage detection adaptor

Cable length  
20 : 2.0m  
30 : 3.0m  
40 : 4.0m  
45 : 4.5m  
60 : 6.0m

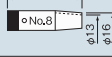
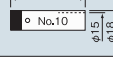

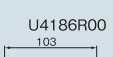
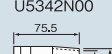
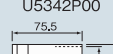
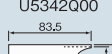
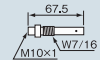
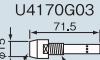


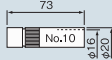

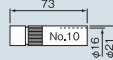
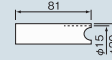
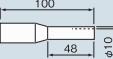



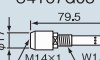
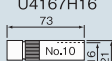
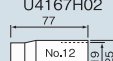
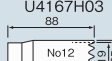
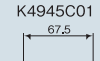
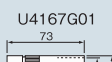
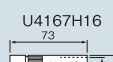
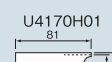
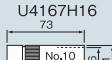
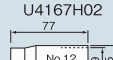
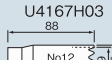
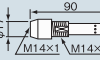


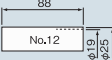


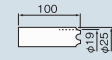
Direct plugs  
D : Blue Torch  
DB : Black Torch \*1  
P : Panasonic  
E : Euro(Binzel)  
M : Miller  
MS : Miller(Separate Gas Hose)  
H : Hobart(Tweco)  
L : Lincoln  
FS : DAIDEN FS Series  
DM : DAIDEN MOVE Series  
HT : Hitachi  
One-touch connection is also possible by attaching an adaptor to the wire feeder of each manufacturer that you currently use.

| Model  | Power cable adaptor | Outlet guide       | Guide adaptor |
|--------|---------------------|--------------------|---------------|
| BT1800 |                     | U2770K01 (0.6-0.8) |               |
| BT2000 | U2772G00            | U2075J03 (0.8-1.0) |               |
| BT3500 | U3286G00            | U69B34 (0.9-1.2)   |               |
| BT3510 | U2853G00            |                    | U785C13       |
| BT3520 |                     | U69B35 (1.2-1.6)   |               |
| BT5000 | U2774G00            |                    |               |

\*1. Power cable adapter, guide adapter and outlet guide are not included. Use the one that is attached to your current torch or order the parts separately as per the table at the top right.  
\*2.If an adapter for Blue Torch is attached to the wire feeder, the standard adapter (void: Daihen Blue Torch) should be used.

Parts for Blue Torch III A complete lineup of replacement parts for high-quality welding.

Standard parts list and replacement nozzle (CO<sub>2</sub>/MAG)

| Model   | Standard parts list   |   |   |   | Replacement nozzle (Option)  |   |  |  |          |  |   |  |               |          |     |          |     |          |     |          |     |          |
|---|---|---|---|---|--|---|--|--|----------|--|---|--|---------------|----------|-----|----------|-----|----------|-----|----------|-----|----------|
|   | Tip body  | Insulator   | Orifice   | Standard nozzle   | Low current  | High current  | Arc spot   | Deep and narrow space  |          |  |   |  |               |          |     |          |     |          |     |          |     |          |
| BT1800-30   |   |   |   | U4186L00<br>77.5<br> |  | U4186P00<br>77.5<br>  | U4186M00<br>85.5<br>  | U4186R00<br>103<br><br><br>Combine with long tip  |          |  |   |  |               |          |     |          |     |          |     |          |     |          |
| BT2000-30 (40)  |   |   |   | U5342N00<br>75.5<br> |  | U5342P00<br>75.5<br>  | U5342Q00<br>83.5<br>  |  |          |  |   |  |               |          |     |          |     |          |     |          |     |          |
| BT2000F-30 (40)   | K5043C01<br>67.5<br>   |   |   |   |  |   |  |  |          |  |   |  |               |          |     |          |     |          |     |          |     |          |
| BT3500-30 (45, 60)  | U4170G03<br>71.5<br>   | U4167L00<br>W1/2<br><br><br>φ17.5×φ15.5×4  | U4167G02<br>21<br> | U4167G01<br>73<br>  | U4167H01<br>73<br>  | U4167H16<br>73<br>   | U4170H01<br>81<br>   | U4167H04<br>100<br><br><br>Combine with long tip<br><br><table><tr><td colspan="2">Long tip</td></tr><tr><td colspan="2"></td></tr><tr><td>Wire diameter</td><td>Part No.</td></tr><tr><td>0.8</td><td>U4167H08</td></tr><tr><td>0.9</td><td>U4167H07</td></tr><tr><td>1.0</td><td>U4167H06</td></tr><tr><td>1.2</td><td>U4167H05</td></tr></table> | Long tip |  |  |  | Wire diameter | Part No. | 0.8 | U4167H08 | 0.9 | U4167H07 | 1.0 | U4167H06 | 1.2 | U4167H05 |
| Long tip  |   |   |   |   |  |   |  |  |          |  |   |  |               |          |     |          |     |          |     |          |     |          |
|  |   |   |   |   |  |   |  |  |          |  |   |  |               |          |     |          |     |          |     |          |     |          |
| Wire diameter   | Part No.  |   |   |   |  |   |  |  |          |  |   |  |               |          |     |          |     |          |     |          |     |          |
| 0.8   | U4167H08  |   |   |   |  |   |  |  |          |  |   |  |               |          |     |          |     |          |     |          |     |          |
| 0.9   | U4167H07  |   |   |   |  |   |  |  |          |  |   |  |               |          |     |          |     |          |     |          |     |          |
| 1.0   | U4167H06  |   |   |   |  |   |  |  |          |  |   |  |               |          |     |          |     |          |     |          |     |          |
| 1.2   | U4167H05  |   |   |   |  |   |  |  |          |  |   |  |               |          |     |          |     |          |     |          |     |          |
| BT3510-30 (45, 60)  | U4167G03<br>79.5<br> |   | U4167H16<br>73<br> |   | U4167H02<br>77<br>   | U4167H03<br>88<br> |  |  |          |  |   |  |               |          |     |          |     |          |     |          |     |          |
| BT3520-30 (45, 60)  | K4945C01<br>67.5<br> |   | U4167G01<br>73<br> |   | U4167H16<br>73<br>   | U4170H01<br>81<br> |  |  |          |  |   |  |               |          |     |          |     |          |     |          |     |          |
| BT3500F-30 (45, 60)   |   |   |   |   |  |   |  |  |          |  |   |  |               |          |     |          |     |          |     |          |     |          |
| BT3510F-30 (45, 60)   |   |   |   |   |  |   |  |  |          |  |   |  |               |          |     |          |     |          |     |          |     |          |
| BT3520F-30 (45, 60)   |   |   |   | U4167H16<br>73<br> |  | U4167H02<br>77<br>  | U4167H03<br>88<br>  |  |          |  |   |  |               |          |     |          |     |          |     |          |     |          |
| BT5000-30 (45, 60)  | U4173G21<br>90<br>   | U4173L00<br>M14×2<br><br><br>φ21.5×φ18.6×5 | U4173G02<br>26<br> | U4173G01<br>88<br> | U5353V01<br>84<br><br><br>U4173H01<br>88<br> |   | U4173H02<br>100<br> |  |          |  |   |  |               |          |     |          |     |          |     |          |     |          |

Standard parts list and replacement nozzle (MIG)

| Model     | Standard parts list                  |                                  |                                | Replacement nozzle (Option)    |                                |                               |
|-----------|--------------------------------------|----------------------------------|--------------------------------|--------------------------------|--------------------------------|-------------------------------|
|           | Tip body                             | Insulator                        | Orifice                        | Standard nozzle                | Low current                    | Deep and narrow space         |
| BTA180-20 |                                      |                                  |                                | U4356H00<br>82.5<br>φ13<br>φ16 | U4186L00<br>77.5<br>φ13<br>φ16 | U4186R00<br>103<br>φ10<br>φ13 |
| BTA200-30 |                                      |                                  |                                | U4544F01<br>78<br>φ13<br>φ17   |                                | U4167H04<br>100<br>φ10<br>φ13 |
| BTA300-30 | U4400G01<br>83<br>φ17<br>M14×1 M14×2 | U5377L00<br>M14<br>φ21.5×φ18.6×5 | U4173G02<br>26<br>φ19.8<br>φ14 | U4432G01<br>81<br>φ16<br>φ22   | L6098E09<br>81<br>φ13<br>φ19   |                               |

Torch body combination table

(◎ Standard built-in product ○ Parts that can be attached)

| Model              | Torch body |          |          |          |          |          |          |          |          |          |          |          |
|--------------------|------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
|                    | R          | 55       | 76       | 77       | 115      | 130      | 100      | 55       | 76       | 77       | 115      | 130      |
|                    | θ          | 45°      |          |          |          |          | 50°      | 55°      |          |          |          |          |
|                    | Part No.   | U5020C00 | U5344B00 | U5347B00 | U5350B00 | U5339R00 | U5339E00 | U5020B00 | U6193B00 | U6196B00 | U6199B00 | U6202B00 |
| BT1800-30          |            | ⊙        |          |          |          |          |          | ○        |          |          |          |          |
| BT2000-30 (40)     |            | ⊙        |          |          |          |          |          | ○        |          |          |          |          |
| BT3500-30 (45, 60) |            |          | ○        |          |          |          | ○        |          | ⊙        |          |          |          |
| BT3510-30 (45, 60) |            |          |          | ○        | ○        |          |          |          |          | ⊙        | ○        |          |
| BT3520-30 (45, 60) |            |          |          | ○        | ○        |          |          |          |          | ○        | ⊙        |          |
| BT5000-30 (45, 60) |            |          |          |          | ○        | ○        |          |          |          |          | ○        | ⊙        |

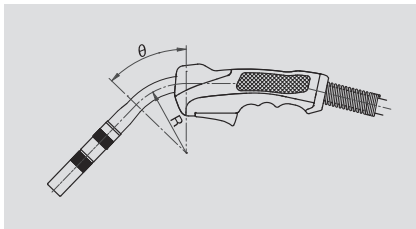
| Model               | Torch body |          |          |          |          |          |          |          |           |          |          |
|---------------------|------------|----------|----------|----------|----------|----------|----------|----------|-----------|----------|----------|
|                     | Shape      | Straight |          |          |          | Flexible |          |          | Long neck |          |          |
|                     | Part No.   | U5020S00 | U5339G00 | U5339H00 | U5339J00 | U5339S00 | U5339K00 | U5339L00 | U5020Q00  | U5339M00 | U5339N00 |
| BT1800-30           |            | ○        |          |          |          | ○        |          |          | ○         |          |          |
| BT2000-30 (40)      |            | ○        |          |          |          | ○        |          |          | ○         |          |          |
| BT3500-30 (45, 60)  |            |          | ○        |          |          |          | ○        |          |           | ○        |          |
| BT3510-30 (45, 60)  |            |          |          | ○        |          |          |          | ○        |           |          | ○        |
| BT3520-30 (45, 60)  |            |          |          |          | ○        |          |          | ○        |           |          | ○        |
| BT5000-30 (45, 60)  |            |          |          |          | ○        |          |          |          |           |          |          |
| BT2000F-30 (40)     |            |          |          |          |          | ◎        |          |          |           |          |          |
| BT3500F-30 (45, 60) |            |          |          |          |          |          | ◎        |          |           |          |          |
| BT3510F-30 (45, 60) |            |          |          |          |          |          |          | ◎        |           |          |          |
| BT3520F-30 (45, 60) |            |          |          |          |          |          |          | ◎        |           |          |          |

\* The dimension values are reference values.

Inner liner (Option)

| Wire diameter | Part No. |
|---------------|----------|
| 0.6~0.9mm     | U5003L69 |
| 0.8~1.2mm     | U5003L82 |
| 1.2~1.6mm     | U5003L26 |

\* Each inner liner can be attached to all Blue Torch III .  
Please select according to the wire diameter.



Tip

| Welding method  |                 | Low current / Low duty cycle ↔ High current / High duty cycle |  |
|-----------------|-----------------|---|--|
| CO <sub>2</sub> |                 |   |  |
|                 |                 |   |  |
| MAG             | Short           |   |  |
|                 | Pulse           |   |  |
| MIG             | Stainless steel |   |  |
|                 | Aluminum        |   |  |

| Wire diameter | A tip (Standard) |         | FA tip    | T tip     |         | MAG tip  | CW tip  |
|---------------|------------------|---------|-----------|-----------|---------|----------|---------|
|               | Solid            | Cored   | Automatic | Solid·40L | Cored   |          |         |
| 0.6 mm        | K980B96          | —       | —         | —         | —       | —        | —       |
| 0.8 mm        | K980C23          | —       | —         | K980B31   | K662B13 | —        | —       |
| 0.9 mm        | K980C24          | —       | L7250C02  | K980B32   | K662B12 | U4167H14 | —       |
| 1.0 mm        | K980C25          | —       | L7250C03  | K980C10   | K980C17 | U4167H13 | K990E10 |
| 1.2 mm        | K980C26          | K980C73 | L7250C04  | K980C12   | K980C19 | U4167H12 | K990E12 |
| 1.4 mm        | K980C27          | K980C74 | L7250C05  | K980C13   | K980C20 | U4167H11 | K990E14 |
| 1.6 mm        | K980C28          | —       | L7250C06  | K980C14   | K980C21 | U4167H10 | K990E16 |

| Wire diameter | Aluminum tip                     |                              |                                 |                                 | CC tip                       |                                 |
|---------------|----------------------------------|------------------------------|---------------------------------|---------------------------------|------------------------------|---------------------------------|
|               | For air cooling·45L (BTA180,200) | For air cooling·45L (BTA300) | For water cooling·40L (BTAW400) | For water cooling·40L (BTAW500) | For air cooling·45L (BTA300) | For water cooling·40L (BTAW400) |
| 0.8 mm        | K980C23                          | —                            | —                               | —                               | —                            | —                               |
| 1.0 mm        | K980C39                          | K980C36                      | —                               | —                               | K990C10                      | —                               |
| 1.2 mm        | K980C40                          | K980C37                      | K980B20                         | K980D42                         | K990C12                      | K990B12                         |
| 1.6 mm        | —                                | K980C38                      | K980B21                         | K980D43                         | —                            | K990B16                         |

Long life contact tips for steel welding

CW tips

Tungsten alloy is used at the top of the contact tip, which increases the mechanical strength and heat resistance of the tip, thereby enabling long-term welding.



High-quality contact tip for aluminum

MIG welding

CC tips

Adopting the forced power supply method, it prevents power supply failure, and thus arc length and current fluctuations are unlikely to happen, so welding is stable and can be maintained for a long time.

